



At a Regular Term of the Supreme Court of Appends oppition Africounts La Charleston, Kanawha County, on the 11th of May, 2006, the following order was made and entered:

Lawyer Disciplinary Board, Petitioner

vs.) No. 32870

Virginia L. Shenkan, a member of The West Virginia State Bar, Respondent

On a former day, to-wit, April 12, 2006, came the Hearing Panel Subcommittee of the Lawyer Disciplinary Board, by John W. Bennett, its chairperson, pursuant to Rule 3.10 of the Rules of Lawyer Disciplinary Procedure, and presented to the Court its written recommended disposition in this matter, stipulated to by the parties, recommending that: (1) the respondent, and Virginia Shenkan Law Center, PC, not be precluded from continuing representation of any current client in the State of West Virginia; (2) the respondent, and Virginia Shenkan Law Center, PC, not engage in any solicitation of any new clients and agree not to accept any new clients in the State of West Virginia for a period of three months, which period shall start as of the date of this order; (3) the respondent, and Virginia Shenkan Law Center, PC, not use any solicitation material, including any letterhead for purposes of solicitation, in the State of West Virginia for a period of six months, which period shall start as of the date of this order; (4) the respondent, and Virginia Shenkan Law Center, PC, after the prescribed three months of non-solicitation, submit for approval to the Office of Disciplinary Counsel any solicitation material including any letterhead used for any purpose, with any dispute to be reviewed

by the Lawyer Disciplinary Board for a period of three months; (5) the respondent, and Virginia Shenkan Law Center, PC, shall clearly state on any solicitation material, including letterhead, where the respondent actually maintains offices; and (6) pursuant to Rule 3.15 of the Rules of Lawyer Disciplinary Procedure, respondent shall pay the costs of this disciplinary proceeding.

Upon consideration whereof, the Court is of opinion to and doth hereby adopt the stipulated written recommended disposition of the Hearing Panel Subcommittee of the Lawyer Disciplinary Board. It is therefore ordered that: (1) the respondent, and Virginia Shenkan Law Center, PC, not be precluded from continuing representation of any current client in the State of West Virginia; (2) the respondent, and Virginia Shenkan Law Center, PC, not engage in any solicitation of any new clients and agree not to accept any new clients in the State of West Virginia for a period of three months, which period shall start as of the date of this order; (3) the respondent, and Virginia Shenkan Law Center, PC, not use any solicitation material, including any letterhead for purposes of solicitation, in the State of West Virginia for a period of six months, which period shall start as of the date of this order; (4) the respondent, and Virginia Shenkan Law Center, PC, after the prescribed three months of non-solicitation, submit for approval to the Office of Disciplinary Counsel any solicitation material including any letterhead used for any purpose, with any dispute to be reviewed by the Lawyer Disciplinary Board for a period of three months; (5) the respondent, and Virginia Shenkan Law Center, PC, clearly state on any solicitation material, including letterhead, where the respondent actually maintains offices; and (6) pursuant to Rule 3.15 of the Rules of Lawyer Disciplinary Procedure,

respondent shall pay the costs of this disciplinary proceeding. Justice Starcher and Justice Albright would refuse said recommended disposition.

Service of an attested copy of this order shall constitute sufficient notice of its contents.

A True Copy

Attest:

Clerk, Supreme Court of Appeals